



FRAMING INSTRUCTIONS

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| 1. STANDARD EXTERIOR DOORS | R.O. WIDTH 2" OVER DOOR CALL-OUT R.O. HEIGHT 2" OVER DOOR CALL-OUT |
| 1a. EXTERIOR PAIR DOORS W/ MULLION & FIXED INACTIVE | R.O. WIDTH 3 1/2" OVER DOOR CALL-OUT R.O. HEIGHT 2" OVER DOOR CALL-OUT |
| 1b. 3-PT LOCKING FRENCH DOORS | SEE MFG R.O. INSTRUCTIONS |
| 2. 20-MIN RATED WOOD FRAMES | R.O. WIDTH 2" OVER DOOR CALL-OUT R.O. HEIGHT 2" OVER DOOR CALL-OUT |
| 3. INTERIOR DOORS (SWINGING) | R.O. WIDTH 2" OVER DOOR CALL-OUT R.O. HEIGHT 2" OVER DOOR CALL-OUT |
| 4. BI-PASS WARDROBE DOORS | R.O. WIDTH = DOOR CALL-OUT R.O. HEIGHT FOR 6/8, 7/0, 7/6 - 2" OVER DOOR CALL-OUT R.O. HEIGHT FOR 8/0 - 3/4" OVER DOOR CALL-OUT (96 3/4") |
| 4a. BI-PASS WARD. 3-DOOR OPENING | R.O. WIDTH 1" UNDER DOOR CALL-OUT R.O. HEIGHT FOR 6/8, 7/0, 7/6 - 2" OVER DOOR CALL-OUT R.O. HEIGHT FOR 8/0 - 3/4" OVER DOOR CALL-OUT (96 3/4") |
| 4b. BI-PASS WARD. W/ CASSED OPENING | 2-DOOR - R.O. WIDTH = DOOR CALL-OUT 3-DOOR - R.O. WIDTH = DOOR CALL-OUT R.O. HEIGHT 2" OVER DOOR CALL-OUT |

NOTE: SOLID BACKING MUST BE PROVIDED FOR TRACK

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| 5. SOLID BACKING IS REQUIRED FOR SHELF & POLE, PANTRY & LINEN SHELVES | |
| 6. BI-FOLD DOORS | R.O. WIDTH 1 1/2" OVER DOOR CALL-OUT (2" OVER IF CASSED OPENING IS USED) R.O. HEIGHT 2" OVER DOOR CALL-OUT |
| 7. POCKET DOORS | R.O. WIDTH DOUBLE THE DOOR CALL-OUT + 2 1/4" R.O. HEIGHT 4" OVER DOOR CALL-OUT |
| 8. TIMELY FRAMES | R.O. WIDTH 1 1/4" OVER DOOR CALL-OUT R.O. HEIGHT 2" OVER J-FRAMES R.O. HEIGHT 1" OVER S-FRAMES (HANDICAP) |
| 9. HOLLOW METAL FRAMES FOR MASONRY WALLS | R.O. WIDTH 4" OVER DOOR CALL-OUT R.O. HEIGHT 2" OVER DOOR CALL-OUT |
| 9a. HOLLOW METAL FRAMES FOR WOOD FRAMING | R.O. WIDTH 4 1/2" OVER DOOR CALL-OUT R.O. HEIGHT 2 1/4" OVER DOOR CALL-OUT |

Will need 2 x 6 backing at all towel bar, towel ring, toilet paper holders and grab bars if needed. Typically the towel bars are installed at 54" off floor. Toilet paper holders are at 24" up and 24" out from back wall. Grab bars are at 36" off floor.

Requirements for handrail backing are:

1. Solid 2x8 (or larger) backing is required where rails terminate to walls 30" to 40" above rough floor.
2. Solid 2x8 (or larger) min. backing is required up wall rakes where equal bracket spacing is desired, plumb up from nose of tread 36" to top of backing.
3. Solid 2x8 (or larger) min. backing is required at bottom floor and landings of wall rail rakes, 44" to top of backing.
4. Solid 2x8 (or larger) min. backing is required at top (2nd floor) and landings of wall rail rakes, 40" to top of backing.



FORCE 5 PRE-HUNG FRAMING INSTRUCTIONS

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| 1. 6/8 SINGLE DOOR | R.O. WIDTH 2" OVER DOOR CALL-OUT R.O. HEIGHT - 82 1/2" |
| 2. 6/8 DOUBLE DOORS | R.O. WIDTH 2 1/2" OVER DOOR CALL-OUT R.O. HEIGHT - 82 1/2" |
| 3. 7/6 SINGLE DOOR | R.O. WIDTH 2" OVER DOOR CALL-OUT R.O. HEIGHT - 92-1/2" |
| 4. 7/6 DOUBLE DOORS | R.O. WIDTH 2 1/2" OVER DOOR CALL-OUT R.O. HEIGHT - 92-1/2" |
| 5. 8/0 SINGLE DOOR | R.O. WIDTH 2" OVER DOOR CALL-OUT R.O. HEIGHT - 98 1/2" |
| 6. 8/0 DOUBLE DOORS | R.O. WIDTH 2 1/2" OVER DOOR CALL-OUT R.O. HEIGHT - 98 1/2" |

SLABS MUST BE LEVEL OR SLOPING AWAY FROM HOUSE

CONCRETE MUST BE CHIPPED FLUSH WITH THE FRAMING FOR STUCCO OR BRICK MOLD

SHEET METAL PANS MUST BE GLUED DOWN AND EXTEND PAST THE FRAMING BY 5/8"
BEFORE TURNING UP

DOOR OPENING MUST BE FRAMED PLUMB, LEVEL, AND IN CROSS SIGHT

Lead time:

Exterior Wood / Hollow Metal Frames – 3 weeks

Door/Trim – 4 weeks (Shutters included otherwise Require 2 Weeks)

Base/Base Shoe – 2 days

Hardware / Weather Strip / Wire Shelving – 2 weeks

Andersen French Doors / Gliders – 6 to 8 weeks

Exterior Bi-Folding Units – 6 to 8 weeks